

Technical Data Sheet

ROMILOY® 9035



ABS / PC-Blend, flame retardant

<i>Properties</i>	<i>Unit</i>	<i>Test Method</i>	<i>Test Condition</i>	<i>Value*</i>	<i>Remarks</i>
<i>Mechanical.....</i>					
Tensile Modulus	MPa	ISO 527	23°C 1 mm/min	2,600	
Tensile Strength	MPa	ISO 527	23°C 50 mm/min	53	
Elongation at Break	%	ISO 527	23°C 50 mm/min	30	
Flexural Modulus	MPa	ISO 178	23°C 2 mm/min	2,700	
Flexural Strength	MPa	ISO 178	23°C 2 mm/min	92	
Impact Strength Notched (Charpy)	kJ/m²	ISO 179 1eA	80 x 10 x 4 mm 23°C	26	
Impact Strength (Charpy)	kJ/m²	ISO 179 1eU	80 x 10 x 4 mm 23°C	n.b.	
<i>Physical.....</i>					
Density	g/cm³	ISO 1183	23°C, 50% RH	1.18	
Water Absorption	%	ISO 62	23°C, 24 h	0.3	
<i>Thermal.....</i>					
Heat Distortion Temperature (HDT A)	°C	ISO 75	1.8 MPa	75	
Vicat Softening Temperature (B 50)	°C	ISO 306	50°C/h 50 N	99	
Melt Flow Rate MFR	g/10 min	ISO 1133	240°C 5 kg	30	
Moulding Shrinkage	%	ISO 294-4	23°C	0.3 - 0.6	
Flammability	Class	UL 94	1.6 mm	V-0	UL listed

* = Average figures which could vary with each production batch due to addition of pigments, antistatic agents, slip agents, light stabilizers or other additives.

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